

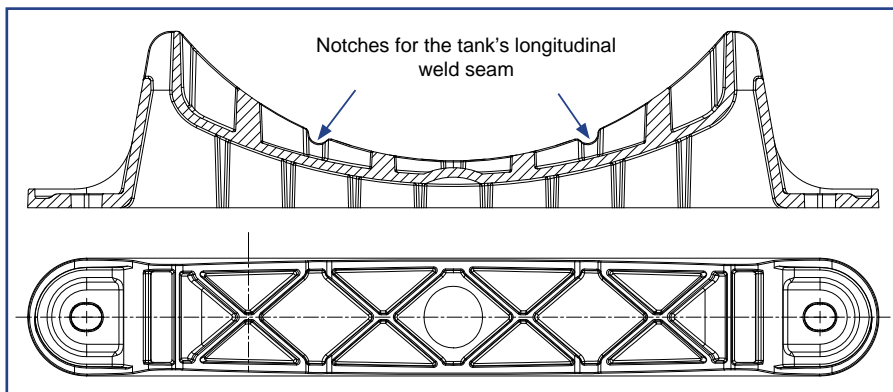
## 100% "COMPOSITE" Clamps

COMPOSITE

Support with Strap and Closure Clip Unit in **"COMPOSITE"**.  
Black-coloured "Polyamide" 6 support with 30% fibreglass strengthening, with a 30 mm wide blue-coloured Polyester strap and blue-coloured hard plastic Clip.



Is fitted instead of a "Standard" steel support, type 76.xxx.xx,  
(see details on page 6), they have the same space requirement dimensions.

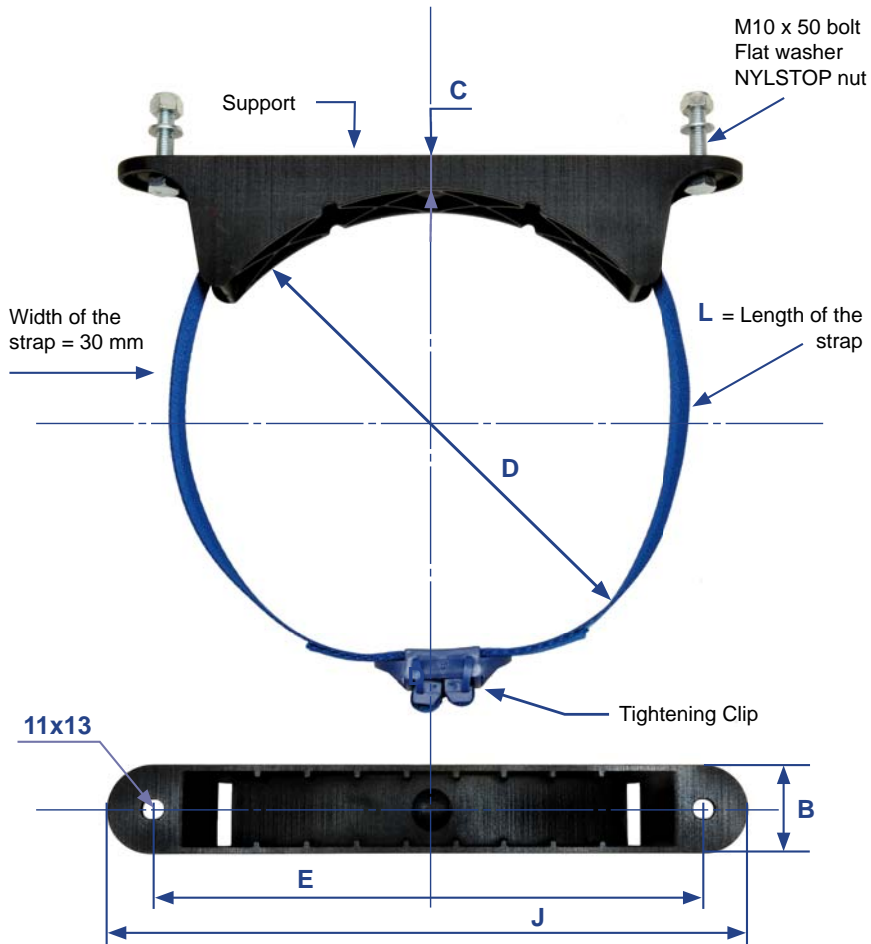


It has taken 10 years of research and development to perfect these Products. They are now commonly used in original equipment production by HGV and trailer manufacturers.



Due to its composition, this composite support can come directly into contact with the tanks and comply with standard 87/404/CE. This support enables a substantial weight saving in comparison to steel and prevents any corrosion over time.

"COMPOSITE" clamp sold individually, packed in a plastic bag:  
1 composite support + 1 polyester strap + 1 clip + 2 M10 x 50 bolts + 2 flat washers + 2 NYLSTOP M10 nuts.



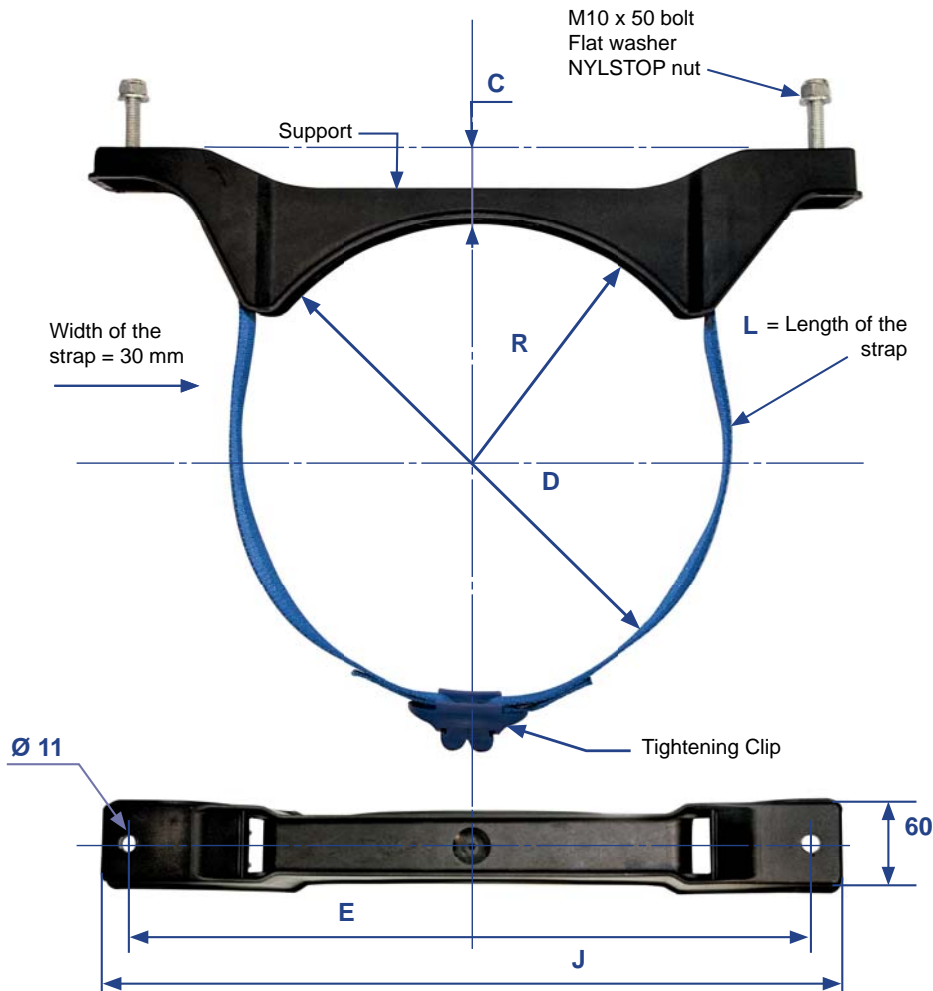
ALK Ref.	Tank Diameter = D	B	C	E	J	L
92.150.00	150	50	19	161	211	950
92.200.00	200	50	19	211	261	1300
92.250.00	250	50	19	261	311	1600
92.300.00	300	50	20	311	361	2000
92.350.00	350	50	25	361	411	2200
92.400.00	400	50	25	411	461	2500

Dimensions in millimetres  
D = External Diameter of the Tank in mm

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1 composite support + 1 polyester strap + 1 clip + 2 M10 x 50  
bolts + 2 flat washers + 2 NYLSTOP M10 nuts.

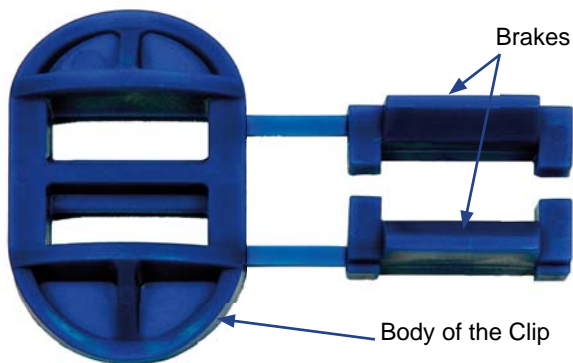


ALK Ref.	Tank Diameter = D	R	C	E	J	L
74.300.00	300	150	43	430	475	2000
74.310.00	310	155	43	430	475	2000
74.320.00	320 (*)	160	43	430	475	2000
74.328.00	328	164	43	430	475	2000
74.330.00	330	165	43	430	475	2000

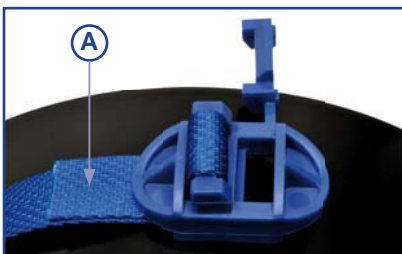
Dimensions in millimetres

D = External Diameter of the Tank in mm (\*) 74.320.00= Réf.RVI: 50.10.051.524

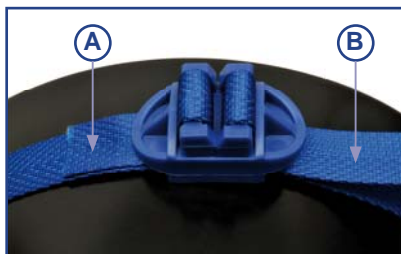
Hard plastic tightening CLIP.



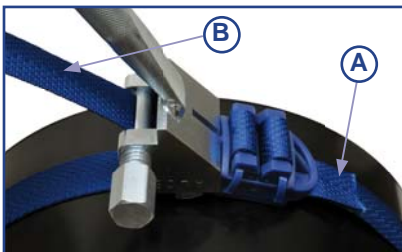
Fitting the CLIP with a 30 mm wide Polyester strap



**1** - Put the strap around a first brake and leave 30 mm of the strap over (min.) **(A)**.



**2** - Put the strap around the second brake **(B)** without cutting the excess, you will need it for tightening.



**3** - Position the tensioning tool and put the strap **(B)** (longest side) into the slot of the tool.



**4** - With a 19 mm wrench, tension the strap to around 60 newtons/metre, then cut (\*) the strap on each side of the CLIP at a distance of 30 mm (min.).

Strap-tensioner tool

ALK Ref.: 89.594.00

(\*) This strap can take a straight cold cut (not bevelled), but it is preferable to make a hot cut (heated blade).